# OPTIMAL DESIGN OF STRUCTURES (MAP 562) 

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TOPOLOGY OPTIMIZATION
BY THE HOMOGENIZATION METHOD

## Why topology optimization?

Drawbacks of geometric optimization:
no variation of the topology (number of holes in 2-d),
many local minima,
CPU cost of remeshing (mostly in 3-d),
ill-posed problem: non-existence of optimal solutions (in the absence of constraints). It shows up in numerics !

Topology optimization: we improve not only the boundary location but also its topology (i.e., its number of connected components in 2-d).

We focus on one possible method, based on homogenization.


The art of structure is where to put the holes.
Robert Le Ricolais, architect and engineer, 1894-1977


## Principles of the homogenization method

The homogenization method is based on the concept of "relaxation": it makes ill-posed problems well-posed by enlarging the space of admissible shapes.

We introduce "generalized" shapes but not too generalized... We require the generalized shapes to be "limits" of minimizing sequences of classical shapes.

Remember the counter-example of Section 6.2.1: the minimizing sequences of shapes had a tendency to build fine mixtures of material and void.

Homogenization allows as admissible shapes composite materials obtained by microperforation of the original material.

## Notations

A classical shape is parametrized by a characteristic function

$$
\chi(x)=\left\{\begin{array}{l}
1 \text { inside the shape } \\
0 \text { inside the holes }
\end{array}\right.
$$

From now on, the holes can be microscopic as well as macroscopic $\Rightarrow$ porous composite materials !

We parametrize a generalized shape by a material density $\theta(x) \in[0,1]$, and a microstructure (or holes shape).

The holes shape is very important! It induces a new optimization variable which is the effective behavior $A^{*}(x)$ of the composite material (defined by homogenization theory).
$\left(\theta, A^{*}\right)$ are the two new optimization variables.

### 7.1.2 Model problem

Simplifying assumption: the "holes" with a free boundary condition (Neumann) are filled with a weak ("ersatz") material $\alpha \ll \beta$.

Membrane with two possible thicknesses $h_{\chi}(x)=\alpha \chi(x)+\beta(1-\chi(x))$, with

$$
\mathcal{U}_{a d}=\left\{\chi \in L^{\infty}(\Omega ;\{0,1\}), \int_{\Omega} \chi(x) d x=V_{\alpha}\right\}
$$

If $f \in L^{2}(\Omega)$ is the applied load, the displacement satisfies

$$
\begin{cases}-\operatorname{div}\left(h_{\chi} \nabla u_{\chi}\right)=f & \text { in } \Omega \\ u_{\chi}=0 & \text { on } \partial \Omega\end{cases}
$$

Optimizing the membrane's shape amounts to minimize

$$
\inf _{\chi \in \mathcal{U}_{a d}} J(\chi),
$$

with

$$
J(\chi)=\int_{\Omega} f u_{\chi} d x, \quad \text { or } \quad J(\chi)=\int_{\Omega}\left|u_{\chi}-u_{0}\right|^{2} d x .
$$

## Goals of the homogenization method

To introduce the notion of generalized shapes made of composite material.
To show that those generalized shapes are limits of sequences of classical shapes (in a sense to be made precise).

To compute the generalized objective function and its gradient.
(T) To prove an existence theorem of optimal generalized shapes (it is not the goal of the present course).

To deduce new numerical algorithms for topology optimization (it is actually the goal of the present course).

While geometric optimization was producing shape tracking algorithms, topology optimization yields shape capturing algorithms.


Shape tracking


Shape capturing

### 7.2 Homogenization



MILIEU HETEROGENE


MILIEU EFFECTIF (MATERIAU COMPOSITE)
$\Rightarrow$ Averaging method for partial differential equations.
$\Rightarrow$ Determination of averaged parameters (or effective, or homogenized, or equvalent, or macroscopic) for an heterogeneous medium.

Periodic homogenization


## $\Omega$

Different approaches are possible: we describe the simplest one, i.e., periodic homogenization.

Assumption: we consider periodic heterogeneous media.

## Periodic homogenization (Ctd.)

Ratio of the period with the characteristic size of the structure $=\epsilon$.
Although, for the "true" problem under consideration, there is only one physical value $\epsilon_{0}$ of the parameter $\epsilon$, we consider a sequence of problems with smaller and smaller $\epsilon$.

We perform an asymptotic analysis as $\epsilon$ goes to 0 .
We shall approximate the "true" problem $\left(\epsilon=\epsilon_{0}\right)$ by the limit problem obtained as $\epsilon \rightarrow 0$.

## Model problem: elastic membrane made of composite material

For example: periodically distributed fibers in an epoxy resin.
Variable Hooke's law: $A(y), Y$-periodic function, with $Y=(0,1)^{N}$.

$$
A\left(y+e_{i}\right)=A(y) \quad \forall e_{i} i \text {-th vector of the canonical basis. }
$$

We replace $y$ by $\frac{x}{\epsilon}$ :

$$
x \rightarrow A\left(\frac{x}{\epsilon}\right) \text { periodic of period } \epsilon \text { in all axis directions. }
$$

Bounded domain $\Omega$, load $f(x)$, displacement $u_{\epsilon}(x)$ solution of

$$
\begin{cases}-\operatorname{div}\left(A\left(\frac{x}{\epsilon}\right) \nabla u_{\epsilon}\right)=f & \text { in } \Omega \\ u_{\epsilon}=0 & \text { on } \partial \Omega\end{cases}
$$

A direct computation of $u_{\epsilon}$ can be very expensive (since the mesh size $h$ should satisfy $h<\epsilon$ ), thus we seek only the averaged values of $u_{\epsilon}$.

## Two-scale asymptotic expansions

We assume that

$$
u_{\epsilon}(x)=\sum_{i=0}^{+\infty} \epsilon^{i} u_{i}\left(x, \frac{x}{\epsilon}\right)
$$

with $u_{i}(x, y)$ function of the two variables $x$ and $y$, periodic in $y$ of period $Y=(0,1)^{N}$. Plugging this series in the equation, we use the derivation rule

$$
\nabla\left(u_{i}\left(x, \frac{x}{\epsilon}\right)\right)=\left(\epsilon^{-1} \nabla_{y} u_{i}+\nabla_{x} u_{i}\right)\left(x, \frac{x}{\epsilon}\right) .
$$

Thus

$$
\nabla u_{\epsilon}(x)=\epsilon^{-1} \nabla_{y} u_{0}\left(x, \frac{x}{\epsilon}\right)+\sum_{i=0}^{+\infty} \epsilon^{i}\left(\nabla_{y} u_{i+1}+\nabla_{x} u_{i}\right)\left(x, \frac{x}{\epsilon}\right) .
$$

## Typical oscillating behavior of $x \rightarrow u_{i}\left(x, \frac{x}{\epsilon}\right)$



The equation becomes a series in $\epsilon$

$$
\begin{aligned}
& -\epsilon^{-2}\left[\operatorname{div}_{y}\left(A \nabla_{y} u_{0}\right)\right]\left(x, \frac{x}{\epsilon}\right) \\
& -\epsilon^{-1}\left[\operatorname{div}_{y}\left(A\left(\nabla_{x} u_{0}+\nabla_{y} u_{1}\right)\right)+\operatorname{div}_{x}\left(A \nabla_{y} u_{0}\right)\right]\left(x, \frac{x}{\epsilon}\right) \\
& -\sum_{i=0}^{+\infty} \epsilon^{i}\left[\operatorname{div}_{x}\left(A\left(\nabla_{x} u_{i}+\nabla_{y} u_{i+1}\right)\right)+\operatorname{div}_{y}\left(A\left(\nabla_{x} u_{i+1}+\nabla_{y} u_{i+2}\right)\right)\right]\left(x, \frac{x}{\epsilon}\right) \\
& =f(x)
\end{aligned}
$$

We identify each power of $\epsilon$.
We notice that $\phi\left(x, \frac{x}{\epsilon}\right)=0 \forall x, \epsilon \quad \Leftrightarrow \quad \phi(x, y) \equiv 0 \forall x, y$.
Only the three first terms of the series really matter.
We start by a technical lemma.

Lemma 7.4. Take $g \in L^{2}(Y)$. The equation

$$
\left\{\begin{array}{l}
-\operatorname{div}_{y}\left(A(y) \nabla_{y} v(y)\right)=g(y) \text { in } Y \\
y \rightarrow v(y) Y \text {-periodic }
\end{array}\right.
$$

admits a unique solution $v \in H_{\#}^{1}(Y) / \mathbb{R}$ if and only if

$$
\int_{Y} g(y) d y=0
$$

Proof. Let us check that it is a necessary condition for existence. Integrating the equation on $Y$

$$
\int_{Y} \operatorname{div}_{y}\left(A(y) \nabla_{y} v(y)\right) d y=\int_{\partial Y} A(y) \nabla_{y} v(y) \cdot n d s=0
$$

because of the periodic boundary conditions: $A(y) \nabla_{y} v(y)$ is periodic but the normal $n$ changes its sign on opposite faces of $Y$.

The sufficient condition is obtained by applying Lax-Milgram Theorem in $H_{\#}^{1}(Y) / \mathbb{R}$.

Periodic boundary conditions in $H_{\#}^{1}(Y)$


Equation of order $\epsilon^{-2}$ :

$$
\left\{\begin{array}{l}
-\operatorname{div}_{y}\left(A(y) \nabla_{y} u_{0}(x, y)\right)=0 \text { in } Y \\
y \rightarrow u_{0}(x, y) Y \text {-periodic }
\end{array}\right.
$$

It is a p.d.e. with respect to $y$ ( $x$ is just a parameter).
By uniqueness of the solution (up to an additive constant), we deduce

$$
u_{0}(x, y) \equiv u(x)
$$

Equation of order $\epsilon^{-1}$ :

$$
\left\{\begin{array}{l}
-\operatorname{div}_{y}\left(A(y) \nabla_{y} u_{1}(x, y)\right)=\operatorname{div}_{y}\left(A(y) \nabla_{x} u(x)\right) \text { in } Y \\
y \rightarrow u_{1}(x, y) Y \text {-periodic }
\end{array}\right.
$$

The necessary and sufficient condition of existence is satisfied. Thus $u_{1}$ depends linearly on $\nabla_{x} u(x)$.

We introduce the cell problems

$$
\begin{cases}-\operatorname{div}_{y}\left(A(y)\left(e_{i}+\nabla_{y} w_{i}(y)\right)\right)=0 & \text { in } Y \\ y \rightarrow w_{i}(y) & Y \text {-periodic }\end{cases}
$$

with $\left(e_{i}\right)_{1 \leq i \leq N}$, the canonical basis of $\mathbb{R}^{N}$. Then

$$
u_{1}(x, y)=\sum_{i=1}^{N} \frac{\partial u}{\partial x_{i}}(x) w_{i}(y)
$$

Equation of order $\epsilon^{0}$ :

$$
\begin{cases}-\operatorname{div}_{y}\left(A(y) \nabla_{y} u_{2}(x, y)\right)= & \operatorname{div}_{y}\left(A(y) \nabla_{x} u_{1}\right) \\ & +\operatorname{div}_{x}\left(A(y)\left(\nabla_{y} u_{1}+\nabla_{x} u\right)\right)+f(x) \text { in } Y \\ y \rightarrow u_{2}(x, y) Y \text {-periodic } & \end{cases}
$$

The necessary and sufficient condition of existence of the solution $u_{2}$ is:

$$
\int_{Y}\left(\operatorname{div}_{y}\left(A(y) \nabla_{x} u_{1}\right)+\operatorname{div}_{x}\left(A(y)\left(\nabla_{y} u_{1}+\nabla_{x} u\right)\right)+f(x)\right) d y=0
$$

We replace $u_{1}$ by its value in terms of $\nabla_{x} u(x)$

$$
\operatorname{div}_{x} \int_{Y} A(y)\left(\sum_{i=1}^{N} \frac{\partial u}{\partial x_{i}}(x) \nabla_{y} w_{i}(y)+\nabla_{x} u(x)\right) d y+f(x)=0
$$

and we find the homogenized problem

$$
\left\{\begin{array}{l}
-\operatorname{div}_{x}\left(A^{*} \nabla_{x} u(x)\right)=f(x) \text { in } \Omega \\
u=0 \text { on } \partial \Omega
\end{array}\right.
$$

## Homogenized tensor:

$$
A_{j i}^{*}=\int_{Y} A(y)\left(e_{i}+\nabla_{y} w_{i}\right) \cdot e_{j} d y
$$

or, integrating by parts

$$
A_{j i}^{*}=\int_{Y} A(y)\left(e_{i}+\nabla_{y} w_{i}(y)\right) \cdot\left(e_{j}+\nabla_{y} w_{j}(y)\right) d y
$$

Indeed, the cell problem yields

$$
\int_{Y} A(y)\left(e_{i}+\nabla_{y} w_{i}(y)\right) \cdot \nabla_{y} w_{j}(y) d y=0
$$

$\Rightarrow$ The formula for $A^{*}$ is not fully explicit because cell problems must be solved.
$\Rightarrow A^{*}$ does not depend on $\Omega$, nor $f$, nor the boundary conditions.
$\Rightarrow$ The tensor $A^{*}$ characterizes the microstructure.
$\Rightarrow$ Later, we shall compute explicitly some examples of $A^{*}$.

One can prove:

$$
u_{\epsilon}(x)=u(x)+\epsilon u_{1}\left(x, \frac{x}{\epsilon}\right)+r_{\epsilon} \quad \text { with } \quad\left\|r_{\epsilon}\right\|_{H^{1}(\Omega)} \leq C \epsilon^{1 / 2}
$$

In particular

$$
\left\|u_{\epsilon}-u\right\|_{L^{2}(\Omega)} \leq C \epsilon^{1 / 2}
$$

The corrector is not negligible for the strain or the stress

$$
\begin{gathered}
\nabla u_{\epsilon}(x)=\nabla_{x} u(x)+\left(\nabla_{y} u_{1}\right)\left(x, \frac{x}{\epsilon}\right)+t_{\epsilon} \quad \text { with } \quad\left\|t_{\epsilon}\right\|_{L^{2}(\Omega)} \leq C \epsilon^{1 / 2} \\
A\left(\frac{x}{\epsilon}\right) \nabla u_{\epsilon}(x)=A^{*} \nabla_{x} u(x)+\tau\left(x, \frac{x}{\epsilon}\right)+s_{\epsilon} \quad \text { with } \quad\left\|s_{\epsilon}\right\|_{L^{2}(\Omega)} \leq C \epsilon^{1 / 2} \\
\int_{\Omega} A\left(\frac{x}{\epsilon}\right) \nabla u_{\epsilon} \cdot \nabla u_{\epsilon} d x=\int_{\Omega} A^{*} \nabla u \cdot \nabla u d x+o(1)
\end{gathered}
$$

Disgression: asymptotic expansions for the stress

We assume that

$$
u_{\epsilon}(x)=\sum_{i=0}^{+\infty} \epsilon^{i} u_{i}\left(x, \frac{x}{\epsilon}\right), \quad \text { and } \quad \sigma_{\epsilon}(x)=A\left(\frac{x}{\epsilon}\right) \nabla u_{\epsilon}(x)=\sum_{i=0}^{+\infty} \epsilon^{i} \sigma_{i}\left(x, \frac{x}{\epsilon}\right)
$$

with $\sigma_{i}(x, y)$ function of the two variables $x$ and $y$, periodic in $y$ with period $Y=(0,1)^{N}$. Plugging this series in the equation we find

$$
-\operatorname{div}_{y} \sigma_{0}=0, \quad-\operatorname{div}_{x} \sigma_{0}-\operatorname{div}_{y} \sigma_{1}=f
$$

On the other hand,

$$
\sigma_{0}(x, y)=A(y)\left(\nabla_{x} u(x)+\nabla_{y} u_{1}(x, y)\right)
$$

and

$$
\sigma_{0}(x, y)=A^{*} \nabla_{x} u(x)+\tau(x, y) \quad \text { with } \quad \int_{Y} \tau d y=0
$$

(One can prove that $\tau$ is the solution of the dual cell problem.)

## Two-phase mixtures

We mix two isotropic constituents $A(y)=\alpha \chi(y)+\beta(1-\chi(y))$ with a characteristic function $\chi(y)=0$ or 1 .
Let $\theta=\int_{Y} \chi(y) d y$ be the volume fraction of phase $\alpha$ and $(1-\theta)$ that of phase $\beta$.

Definition 7.6. We define the set $G_{\theta}$ of all homogenized tensors $A^{*}$ obtained by homogenization of the two phases $\alpha$ and $\beta$ in proportions $\theta$ and ( $1-\theta$ ).

Of course, we have $G_{0}=\{\beta\}$ and $G_{1}=\{\alpha\}$.
But usually, $G_{\theta}$ is a (very) large set of tensors (corresponding to different choices of $\chi(y))$.

## Non-periodic case

Homogenization works for non-periodic media too.
Let $\chi_{\epsilon}(x)$ be a sequence of characteristic functions ( $\epsilon \neq$ period).
For $A_{\epsilon}(x)=\alpha \chi_{\epsilon}(x)+\beta\left(1-\chi_{\epsilon}(x)\right)$ and $f \in L^{2}(\Omega)$ we consider

$$
\begin{cases}-\operatorname{div}\left(A_{\epsilon}(x) \nabla u_{\epsilon}\right)=f & \text { in } \Omega \\ u_{\epsilon}=0 & \text { on } \partial \Omega\end{cases}
$$

Theorem 7.7. There exists a subsequence, a density $0 \leq \theta(x) \leq 1$ and an homogenized tensor $A^{*}(x)$ such that $\chi_{\epsilon}$ converges "in average" (weakly) to $\theta$, $A_{\epsilon}$ converges in the sense of homogenization to $A^{*}$, i.e., $\forall f \in L^{2}(\Omega), u_{\epsilon}$ converges in $L^{2}(\Omega)$ to the solution $u$ of the homogenized problem

$$
\begin{cases}-\operatorname{div}\left(A^{*}(x) \nabla u\right)=f & \text { in } \Omega \\ u=0 & \text { on } \partial \Omega\end{cases}
$$

Furthermore, for any $x \in \Omega, A^{*}(x)$ belongs to the set $G_{\theta(x)}$, defined above.

## Disgression: weak convergence or "in average"

Let $\chi_{\epsilon}(x)$ be a sequence of characteristic functions, $\chi_{\epsilon} \in L^{\infty}(\Omega ;\{0,1\})$.
Let $\theta(x)$ be a density, $\theta \in L^{\infty}(\Omega ;[0,1])$.
The sequence $\chi_{\epsilon}$ is said to weakly converge to $\theta$, and we write $\chi_{\epsilon} \rightharpoonup \theta$, if

$$
\lim _{\epsilon \rightarrow 0} \int_{\Omega} \chi_{\epsilon}(x) \phi(x) d x=\int_{\Omega} \theta(x) \phi(x) d x \quad \forall \phi \in C_{c}^{\infty}(\Omega)
$$

Lemma. For any sequence $\chi_{\epsilon}$ of characteristic functions, there exists a subsequence and a limit density $\theta$ such that this subsequence weakly converges to this limit.

Remark. The space $C_{c}^{\infty}(\Omega)$ can be replaced by $L^{1}(\Omega)$ or any intermediate space of functions defined in $\Omega$.

## Application to shape optimization

Let $\chi_{\epsilon}$ be a sequence (minimizing or not) of characteristic functions. We apply the preceding result

$$
\begin{gathered}
\chi_{\epsilon}(x) \rightharpoonup \theta(x) \quad A_{\epsilon}(x) \stackrel{\mathrm{H}}{\hookrightarrow} A^{*}(x) \\
J\left(\chi_{\epsilon}\right)=\int_{\Omega} j\left(u_{\epsilon}\right) d x \rightarrow \int_{\Omega} j(u) d x=J\left(\theta, A^{*}\right),
\end{gathered}
$$

with $u$, solution of the homogenized state equation

$$
\begin{cases}-\operatorname{div}\left(A^{*} \nabla u\right)=f & \text { in } \Omega \\ u=0 & \text { on } \partial \Omega\end{cases}
$$

In particular, the objective function is unchanged when:

$$
J\left(\theta, A^{*}\right)=\int_{\Omega} f u d x, \quad \text { or } \quad J\left(\theta, A^{*}\right)=\int_{\Omega}\left|u-u_{0}\right|^{2} d x .
$$

## Homogenized formulation of shape optimization

We define the set of admissible homogenized shapes

$$
\mathcal{U}_{a d}^{*}=\left\{\left(\theta, A^{*}\right) \in L^{\infty}\left(\Omega ;[0,1] \times \mathbb{R}^{N^{2}}\right), A^{*}(x) \in G_{\theta(x)} \text { in } \Omega, \int_{\Omega} \theta(x) d x=V_{\alpha}\right\}
$$

The relaxed or homogenized optimization problem is

$$
\inf _{\left(\theta, A^{*}\right) \in \mathcal{U}_{a d}^{*}} J\left(\theta, A^{*}\right)
$$

## Remarks

$\Rightarrow \mathcal{U}_{a d} \subset \mathcal{U}_{a d}^{*}$ when $\theta(x)=\chi(x)=$ or 1 .
$\Rightarrow$ We have enlarged the set of admissible shapes.
$\Leftrightarrow$ One can prove that the relaxed problem always admit an optimal solution.
$\Rightarrow$ We shall exhibit very efficient numerical algorithms for computing homogenized optimal shapes.
$\Rightarrow$ Homogenization does not change the problem: homogenized shapes are just the characterization of limits of sequences of classical shapes

$$
\lim _{\epsilon \rightarrow 0} J\left(\chi\left(\frac{x}{\epsilon}\right)\right)=J\left(\theta, A^{*}\right)
$$

$\Rightarrow$ We need to find an explicit characterization of the set $G_{\theta}$.

## Strategy of the course

The goal is to find the set $G_{\theta}$ of all composite materials obtained by mixing $\alpha$ and $\beta$ in proportions $\theta$ and $(1-\theta)$.
$\Rightarrow$ One could do numerical optimization with respect to the geometry of the mixture $\chi(y)$ in the unit cell.
$\Rightarrow$ We follow a different (and analytical) path.
$\Rightarrow$ First, we build a class of explicit composites (so-called sequential laminates) which will "fill" the set $G_{\theta}$.
$\Rightarrow$ Second, we prove "bounds" on $A^{*}$ which prove that no composite can be outside our previous guess of $G_{\theta}$.

### 7.3 Composite materials

Theoretical study of composite materials:
$\Rightarrow$ In dimension $N=1$ : explicit formula for $A^{*}$, the so-called harmonic mean.
$\Rightarrow$ In dimension $N \geq 2$, for two-phase mixtures: explicit characterization of $G_{\theta}$ thanks to the variational principle of Hashin and Shtrikman.

Underlying assumptions:
$\Rightarrow$ Linear model of conduction or membrane stiffness (it is more delicate for linearized elasticity and very few results are known in the non-linear case).
$\Rightarrow$ Perfect interfaces between the phases (continuity of both displacement and normal stress): no possible effects of delamination or debonding.

## Dimension $N=1$

$$
\text { Cell problem: } \begin{cases}-\left(A(y)\left(1+w^{\prime}(y)\right)\right)^{\prime}=0 & \text { in }[0,1] \\ y \rightarrow w(y) & \text { 1-periodic }\end{cases}
$$

We explicitly compute the solution

$$
w(y)=-y+\int_{0}^{y} \frac{C_{1}}{A(t)} d t+C_{2} \quad \text { with } \quad C_{1}=\left(\int_{0}^{1} \frac{1}{A(y)} d y\right)^{-1}
$$

The formula for $A^{*}$ is $A^{*}=\int_{0}^{1} A(y)\left(1+w^{\prime}(y)\right)^{2} d y$, which yields the harmonic mean of $A(y)$

$$
A^{*}=\left(\int_{0}^{1} \frac{1}{A(y)} d y\right)^{-1}
$$

Important particular case:

$$
A(y)=\alpha \chi(y)+\beta(1-\chi(y)) \quad \Rightarrow \quad A^{*}=\left(\frac{\theta}{\alpha}+\frac{1-\theta}{\beta}\right)^{-1}
$$

## Simple laminated composites



In dimension $N \geq 2$ we consider parallel layers of two isotropic phases $\alpha$ and $\beta$, orthogonal to the direction $e_{1}$

$$
\chi\left(y_{1}\right)=\left\{\begin{array}{ll}
1 & \text { if } 0<y_{1}<\theta \\
0 & \text { if } \theta<y_{1}<1,
\end{array} \quad \text { with } \quad \theta=\int_{Y} \chi d y\right.
$$

We denote by $A^{*}$ the homogenized tensor of $A(y)=\alpha \chi\left(y_{1}\right)+\beta\left(1-\chi\left(y_{1}\right)\right)$.

Lemma 7.9. Define $\lambda_{\theta}^{-}=\left(\frac{\theta}{\alpha}+\frac{1-\theta}{\beta}\right)^{-1}$ and $\lambda_{\theta}^{+}=\theta \alpha+(1-\theta) \beta$. We have

$$
A^{*}=\left(\begin{array}{cccc}
\lambda_{\theta}^{-} & & & 0 \\
& \lambda_{\theta}^{+} & & \\
& & \ddots & \\
0 & & & \lambda_{\theta}^{+}
\end{array}\right)
$$

Interpretation (resistance $=$ inverse of conductivity). Resistances, placed in series (in the direction $e_{1}$ ), average arithmetically, while resistances, placed in parallel (in directions orthogonal to $e_{1}$ ) average harmonically.

Proof. We explictly compute the solutions $\left(w_{i}\right)_{1 \leq i \leq N}$ of the cell problems.
For $i=1$ we find $w_{1}(y)=w\left(y_{1}\right)$ with $w$ the uni-dimensional solution.
For $2 \leq i \leq N$ we find that $w_{i}(y) \equiv 0$ since, in the weak sense, we have

$$
\operatorname{div}_{y}\left(\alpha \chi\left(y_{1}\right) e_{i}+\beta\left(1-\chi\left(y_{1}\right)\right) e_{i}\right)=0 \quad \text { in } \quad Y
$$

because the normal component (to the interface) of the vector $(\alpha \chi+\beta(1-\chi)) e_{i}$ is continuous (actually zero) through the interface between the two phases.

## Sequential laminated composites


$B=$ $\square$

We laminate again a laminated composite with one of the pure phases.

Lemma 7.11. The homogenized tensor $A^{*}$ of a simple laminate made of $A$ and $B$ in proportions $\theta$ and $(1-\theta)$ in the direction $e_{1}$ is

$$
A^{*}=\theta A+(1-\theta) B-\frac{\theta(1-\theta)(A-B) e_{1} \otimes(A-B)^{t} e_{1}}{(1-\theta) A e_{1} \cdot e_{1}+\theta B e_{1} \cdot e_{1}}
$$

If we assume that $(A-B)$ is invertible, then this formula is equivalent to

$$
\theta\left(A^{*}-B\right)^{-1}=(A-B)^{-1}+\frac{(1-\theta)}{B e_{1} \cdot e_{1}} e_{1} \otimes e_{1}
$$

Proof. By definition

$$
A_{j i}^{*}=\int_{Y} A(y)\left(e_{i}+\nabla_{y} w_{i}\right) \cdot e_{j} d y=\int_{Y} A(y)\left(e_{i}+\nabla_{y} w_{i}(y)\right) \cdot\left(e_{j}+\nabla_{y} w_{j}(y)\right) d y
$$

namely

$$
A^{*} e_{i}=\int_{Y} A(y)\left(e_{i}+\nabla_{y} w_{i}\right) d y
$$

Consequently, $\forall \xi \in \mathbb{R}^{N}$, we have

$$
A^{*} \xi=\int_{Y} A(y)\left(\xi+\nabla_{y} w_{\xi}\right) d y
$$

with $w_{\xi}(y)=\sum_{i=1}^{N} \xi_{i} w_{i}(y)$ solution of

$$
\begin{cases}-\operatorname{div}_{y}\left(A(y)\left(\xi+\nabla w_{\xi}(y)\right)\right)=0 & \text { in } Y \\ y \rightarrow w_{\xi}(y) & Y \text {-periodic }\end{cases}
$$

Main idea: defining $u(y)=\xi \cdot y+w_{\xi}(y)$ we seek a solution, the gradient of which is constant in each phase

$$
\begin{gathered}
\nabla u(y)=a \chi\left(y_{1}\right)+b\left(1-\chi\left(y_{1}\right)\right) \\
\Rightarrow u(y)=\chi\left(y_{1}\right)\left(c_{a}+a \cdot y\right)+\left(1-\chi\left(y_{1}\right)\right)\left(c_{b}+b \cdot y\right)
\end{gathered}
$$

Let $\Gamma$ be the interface between the two phases.
By continuity of $u$ through $\Gamma$

$$
\begin{gathered}
c_{a}+a \cdot y=c_{b}+b \cdot y \\
\Rightarrow(a-b) \cdot x=(a-b) \cdot y \quad \forall x, y \in \Gamma
\end{gathered}
$$

Since $(x-y) \perp e_{1}$, there exists $t \in \mathbb{R}$ such that $b-a=t e_{1}$.
By continuity of $A \nabla u \cdot n$ through $\Gamma$

$$
A a \cdot e_{1}=B b \cdot e_{1}
$$

(In particular, it implies $-\operatorname{div}(A(y) \nabla u)=0$ in the weak sense.)

We deduce the value of $t=\frac{(A-B) a \cdot e_{1}}{B e_{1} \cdot e_{1}}$.
Since $w_{\xi}$ is periodic, it satisfies $\int_{Y} \nabla w_{\xi} d y=0$, thus

$$
\int_{Y} \nabla u d y=\theta a+(1-\theta) b=\xi
$$

With these two equations we can evaluate $a$ and $b$ in terms of $\xi$.
On the other hand, by definition of $A^{*}$ we have

$$
A^{*} \xi=\int_{Y} A(y)\left(\xi+\nabla w_{\xi}\right) d y=\int_{Y} A(y) \nabla u d y=\theta A a+(1-\theta) B b
$$

An easy computation yields the desired formula

$$
A^{*} \xi=\theta A \xi+(1-\theta) B \xi-\frac{\theta(1-\theta)(A-B) \xi \cdot e_{1}}{(1-\theta) A e_{1} \cdot e_{1}+\theta B e_{1} \cdot e_{1}}(A-B) e_{1}
$$

The other formula is a consequence of: $M$ invertible implies

$$
\left(M+c(M e) \otimes\left(M^{t} e\right)\right)^{-1}=M^{-1}-\frac{c}{1+c(M e \cdot e)} e \otimes e
$$

## Sequential lamination

We laminate again the preceding composite with always the same phase $B$.
Recall that the homogenized tensor $A_{1}^{*}$ of a simple laminate is

$$
\theta\left(A_{1}^{*}-B\right)^{-1}=(A-B)^{-1}+(1-\theta) \frac{e_{1} \otimes e_{1}}{B e_{1} \cdot e_{1}}
$$

Lemma 7.14. If we laminate $p$ times with $B$, we obtain a rank- $p$ sequential laminate with matrix $B$ and inclusion $A$, in proportions $(1-\theta)$ and $\theta$

$$
\theta\left(A_{p}^{*}-B\right)^{-1}=(A-B)^{-1}+(1-\theta) \sum_{i=1}^{p} m_{i} \frac{e_{i} \otimes e_{i}}{B e_{i} \cdot e_{i}}
$$

with

$$
\sum_{i=1}^{p} m_{i}=1 \text { and } m_{i} \geq 0,1 \leq i \leq p
$$


$\Rightarrow A$ appears only at the first lamination: it is thus surrounded by $B$. In other words, $A=$ inclusion and $B=$ matrix.
$\Rightarrow$ The thickness scales of the layers are very different between two lamination steps.
$\Rightarrow$ Lamination parameters $\left(m_{i}, e_{i}\right)$.

Proof. By recursion we obtain $A_{p}^{*}$ by laminating $A_{p-1}^{*}$ and $B$ in the direction $e_{p}$ and in proportions $\theta_{p},\left(1-\theta_{p}\right)$, respectively

$$
\theta_{p}\left(A_{p}^{*}-B\right)^{-1}=\left(A_{p-1}^{*}-B\right)^{-1}+\left(1-\theta_{p}\right) \frac{e_{p} \otimes e_{p}}{B e_{p} \cdot e_{p}}
$$

Replacing $\left(A_{p-1}^{*}-B\right)^{-1}$ in this formula by the similar formula defining $\left(A_{p-2}^{*}-B\right)^{-1}$, and so on, we obtain

$$
\left(\prod_{j=1}^{p} \theta_{j}\right)\left(A_{p}^{*}-B\right)^{-1}=(A-B)^{-1}+\sum_{i=1}^{p}\left(\left(1-\theta_{i}\right) \prod_{j=1}^{i-1} \theta_{j}\right) \frac{e_{i} \otimes e_{i}}{B e_{i} \cdot e_{i}}
$$

We make the change of variables

$$
(1-\theta) m_{i}=\left(1-\theta_{i}\right) \prod_{j=1}^{i-1} \theta_{j} \quad 1 \leq i \leq p
$$

which is indeed one-to-one with the constraints on the $m_{i}$ 's and the $\theta_{i}$ 's $\left(\theta=\prod_{i=1}^{p} \theta_{i}\right)$.

The same can be done when exchanging the roles of $A$ and $B$.

Lemma 7.15. A rank- $p$ sequential laminate with matrix $A$ and inclusion $B$, in proportions $\theta$ and $(1-\theta)$, is defined by

$$
(1-\theta)\left(A_{p}^{*}-A\right)^{-1}=(B-A)^{-1}+\theta \sum_{i=1}^{p} m_{i} \frac{e_{i} \otimes e_{i}}{A e_{i} \cdot e_{i}}
$$

with

$$
\sum_{i=1}^{p} m_{i}=1 \text { and } m_{i} \geq 0,1 \leq i \leq p
$$

Remark. Sequential laminates form a very rich and explicit class of composite materials which, as we shall see, describe completely the boundaries of the set $G_{\theta}$.

