

Evolution Strategies: Basic Introduction

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<http://www.sigevo.org/gecco-2013/>

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GECCO'13 Companion, July 6–10, 2013, Amsterdam, The Netherlands.
ACM 978-1-4503-1964-5/13/07.



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Abstract

This tutorial gives a basic introduction to **evolution strategies**, a class of evolutionary algorithms. Key features such as mutation, recombination and selection operators are explained, and specifically the concept of **self-adaptation** of strategy parameters is introduced.

All algorithmic concepts are explained to a level of detail such that an implementation of basic evolution strategies is possible.

Some guidelines for utilization as well as some application examples are given.

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Biographical Sketch

Thomas Bäck received his PhD in Computer Science from Dortmund University, Germany, in 1994. From 1996 – 2004, Thomas was associate professor of Computer Science at Leiden University, and since 2004 he is full Professor of Computer Science at Leiden University. From 2000 - 2009, Thomas was CEO of NuTech Solutions GmbH and CTO of NuTech Solutions, Inc., until November 2009. Thomas has ample experience in working with Fortune 1000 customers such as Air Liquide, BMW Group, Beiersdorf, Daimler, Corning, Inc., Ford of Europe, Honda, Johnson & Johnson, P&G, Symrise, Siemens, Unilever, and others.

Thomas Bäck has more than 200 publications on evolutionary computation, as well as a book on evolutionary algorithms, entitled *Evolutionary Algorithms: Theory and Practice*. He is editorial board member and associate editor of a number of journals on evolutionary and natural computation, and has served as program chair for the major conferences in evolutionary computation. He received the best dissertation award from the Gesellschaft für Informatik (GI) in 1995 and is an elected fellow of the International Society for Genetic and Evolutionary Computation for his contributions to the field.

He is co-editor of the Handbook of Evolutionary Computation and the Handbook of Natural Computing (Springer, 2012).

Home page: natcomp.liacs.nl

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Agenda

- ❖ Introduction: Optimization and EAs
- ❖ Evolution Strategies
- ❖ Examples

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A True Story ...

During my PhD

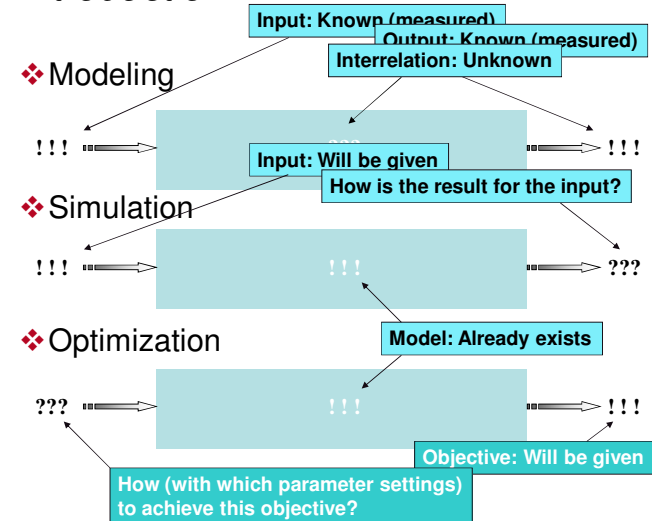
- ❖ Ran artificial test problems
- ❖ $n=30$ maximum dimensionality
- ❖ Evaluation took „no“ time
- ❖ No constraints
- ❖ Thought these were difficult

Now

- ❖ Real-world problems
- ❖ $n=150$, $n=10,000$
- ❖ Evaluation can take 20 hours
- ❖ 50 nonlinear constraints
- ❖ Tip of the iceberg

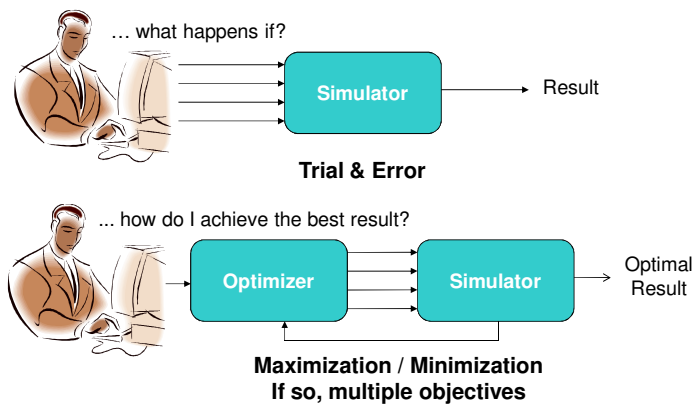
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Introduction



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Simulation vs. Optimization



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Introduction:

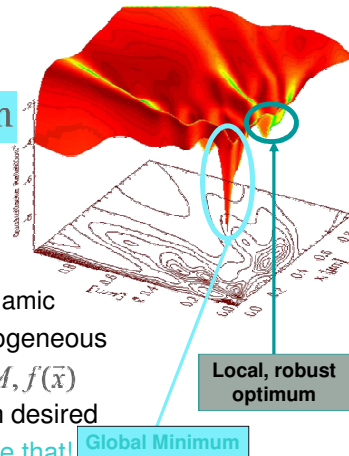
Optimization Evolutionary Algorithms

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Optimization

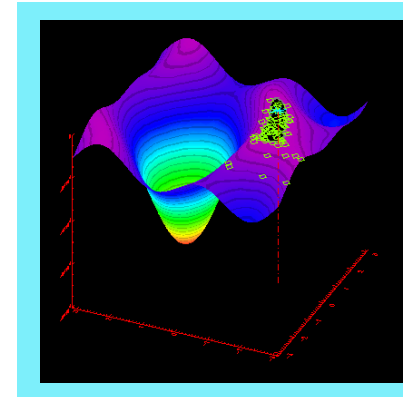
$$f: M \rightarrow \mathbb{R}, f(\bar{x}) \rightarrow \min$$

- ❖ f : objective function
 - High-dimensional
 - Non-linear, multimodal
 - Discontinuous, noisy, dynamic
- ❖ $M \subseteq M_1 \times M_2 \times \dots \times M_n$ heterogeneous
- ❖ Restrictions possible over $M, f(\bar{x})$
- ❖ Good local, robust optimum desired
- ❖ Realistic landscapes are like that!



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Dynamic Optimization



- ❖ Dynamic Function
- ❖ 30-dimensional
- ❖ 3D-Projection

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Classification of Optimization Algorithms

- ❖ Direct optimization algorithm:
Evolutionary Algorithms

$$f(\bar{x})$$

- ❖ First order optimization algorithm:
e.g., gradient method

$$f(\bar{x}), \nabla f(\bar{x})$$

- ❖ Second order optimization algorithm:
e.g., Newton method

$$f(\bar{x}), \nabla f(\bar{x}), \nabla^2 f(\bar{x})$$

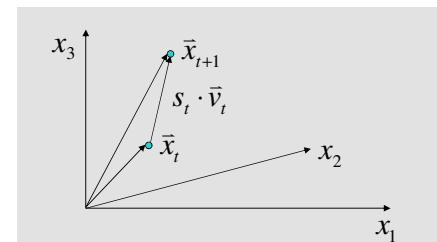
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Iterative Optimization Methods

- ❖ General description:

$$\bar{x}_{t+1} = \bar{x}_t + s_t \cdot \bar{v}_t$$

Labels: New Point, Actual Point, Directional vector, Step size (scalar)



- At every Iteration:
 - ▀ Choose direction
 - ▀ Determine step size
- Direction:
 - ▀ Gradient
 - ▀ Random
- Step size:
 - ▀ 1-dim. optimization
 - ▀ Random
 - ▀ Self-adaptive

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The Fundamental Challenge

- Global convergence with probability one:

$$\lim_{t \rightarrow \infty} \Pr(\bar{x}^* \in P(t)) = 1$$

- General, but for practical purposes useless
- Convergence velocity:

$$\varphi = E(f_{\max}(P(t+1)) - f_{\max}(P(t)))$$

- Local analysis only, specific (convex) functions

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Theoretical Statements

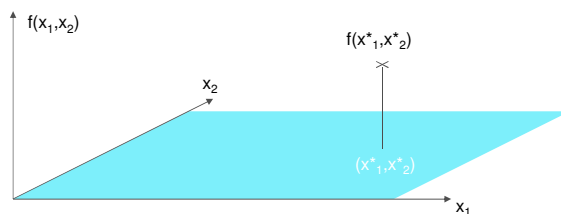
- Global convergence (with probability 1):

$$\lim_{t \rightarrow \infty} \Pr(\bar{x}^* \in P(t)) = 1$$

- General statement (holds for all functions)
- Useless for practical situations:
 - Time plays a major role in practice
 - Not all objective functions are relevant in practice

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An Infinite Number of Pathological Cases !



- NFL-Theorem:
 - All optimization algorithms perform equally well iff performance is averaged over all possible optimization problems.
- Fortunately: We are not interested in „all possible problems“

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Theoretical Statements

- Convergence velocity:

$$\varphi = E(f_{\max}(P(t+1)) - f_{\max}(P(t)))$$

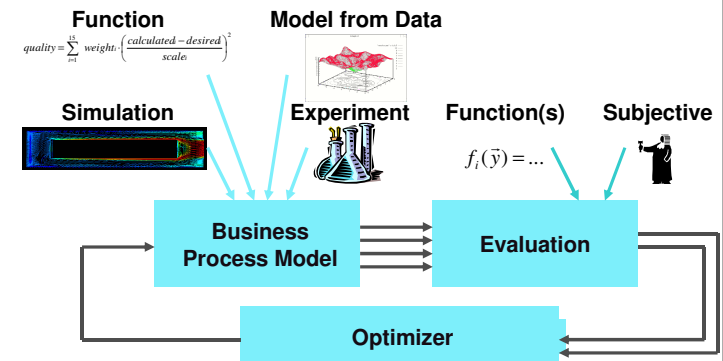
- Very specific statements
 - Convex objective functions
 - Describes convergence in local optima
 - Very extensive analysis for Evolution Strategies

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Evolution Strategies

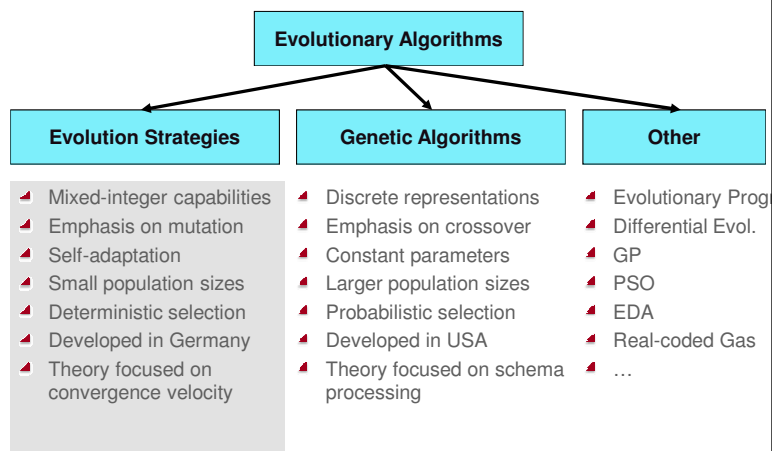
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Model-Optimization-Action



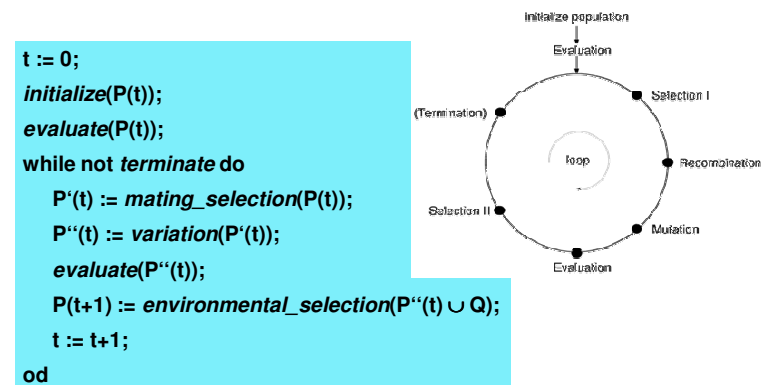
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Evolutionary Algorithms Taxonomy



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Generalized Evolutionary Algorithm



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Optimization Creating Innovation

❖ Illustrative Example: Optimize Efficiency

• Initial:



• Evolution:



❖ 32% Improvement in Efficiency !



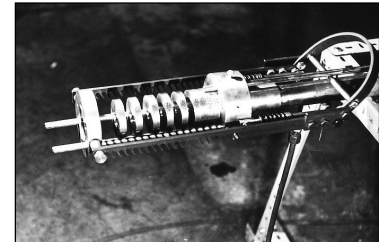
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Nozzle Experiment (I)



← collection of conical nozzle parts

→ device for clamping nozzle parts



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Nozzle Experiment (II)

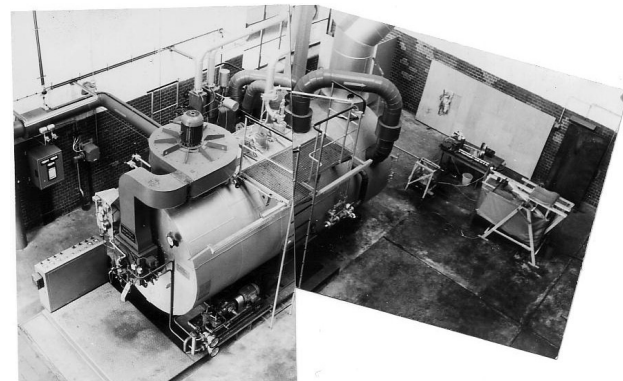


Hans-Paul Schwefel
while changing nozzle parts



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Nozzle Experiment (III)



steam plant / experimental setup

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Nozzle Experiment (IV)



the nozzle in operation ...

... while measuring degree of efficiency

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The Simple (1+1)-ES

```

t := 0;
initialize P(0) := {x̄(0)} ∈ I, I = IRn, x̄ = (x1, ..., xn);
evaluate P(0) : {f(x̄(0))}
while not terminate(P(t)) do
  mutate: x̄'(t) := m(x̄(t))
  where x̄'_i := x̄_i + σ(t) · N_i(0, 1) ∀ i ∈ {1, ..., n}
  evaluate: P'(t) := {x̄'(t)} : {f(x̄'(t))}
  select: P(t+1) := s(1+1)(P(t) ∪ P'(t));
  t := t + 1;
  if (t mod n = 0) then
    σ(t) := { σ(t-n)/c, if ps > 1/5
             σ(t-n) · c, if ps < 1/5
             σ(t-n),   if ps = 1/5
    where ps is the relative frequency of successful
           mutations, measured over intervals of,
           say, 10 · n trials;
    and 0.817 ≤ c ≤ 1;
  else
    σ(t) := σ(t-1);
  fi
od
    
```

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Evolution Strategy – Basics

- ❖ Mostly real-valued search space \mathbb{R}^n
 - also mixed-integer, discrete spaces
- ❖ Emphasis on mutation
 - n -dimensional normal distribution
 - expectation zero
- ❖ Different recombination operators
- ❖ Deterministic selection
 - (μ, λ) -selection: Deterioration possible
 - $(\mu+\lambda)$ -selection: Only accepts improvements
- ❖ $\lambda \gg \mu$, i.e.: Creation of offspring surplus
- ❖ Self-adaptation of strategy parameters.

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Representation of search points

- ▲ Simple ES with 1/5 success rule:
 - ▲ Exogenous adaptation of step size σ
 - ▲ Mutation: $N(0, \sigma)$
- ▲ Self-adaptive ES with single step size:
 - ▲ One σ controls mutation for all x_i
 - ▲ Mutation: $N(0, \sigma)$

$$\vec{a} = (x_1, \dots, x_n)$$

$$\vec{a} = ((x_1, \dots, x_n), \sigma)$$

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Representation of search points

Self-adaptive ES with individual step sizes:

- One individual σ_i per x_i
- Mutation: $N_i(0, \sigma_i)$

$$\bar{a} = ((x_1, \dots, x_n), (\sigma_1, \dots, \sigma_n))$$

Self-adaptive ES with correlated mutation:

- Individual step sizes
- One correlation angle per coordinate pair
- Mutation according to covariance matrix: $N(\mathbf{0}, \mathbf{C})$

$$\bar{a} = ((x_1, \dots, x_n), (\sigma_1, \dots, \sigma_n), (\alpha_1, \dots, \alpha_{n(n-1)/2}))$$

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Evolution Strategy:

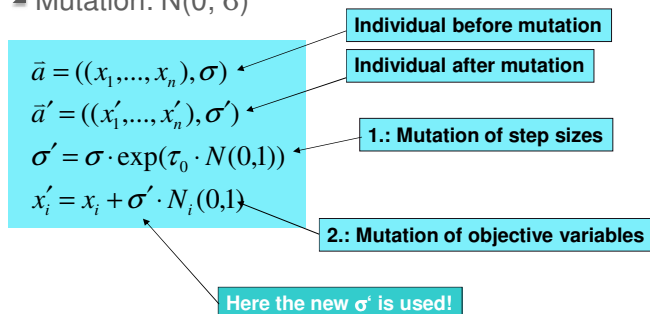
Algorithms Mutation

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Operators: Mutation – one σ

Self-adaptive ES with one step size:

- One σ controls mutation for all x_i
- Mutation: $N(0, \sigma)$



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Operators: Mutation – one σ

Thereby τ_0 is the so-called learning rate

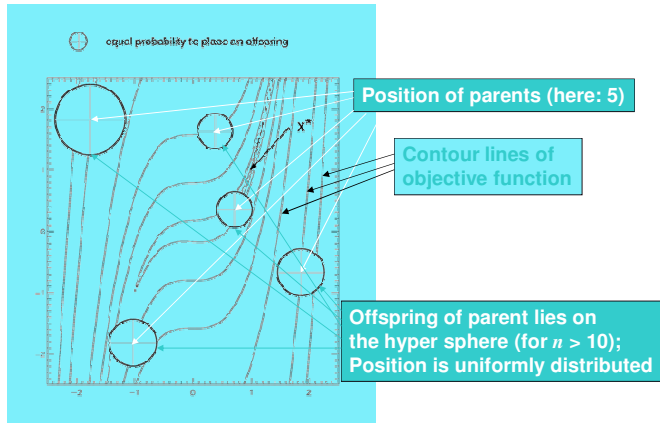
- Affects the speed of the σ -Adaptation
- τ_0 bigger: faster but more imprecise
- τ_0 smaller: slower but more precise
- How to choose τ_0 ?
- According to recommendation of Schwefel*:

$$\tau_0 = \frac{1}{\sqrt{n}}$$

*H.-P. Schwefel: Evolution and Optimum Seeking, Wiley, NY, 1995.

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Operators: Mutation – one σ



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Pros and Cons: One σ

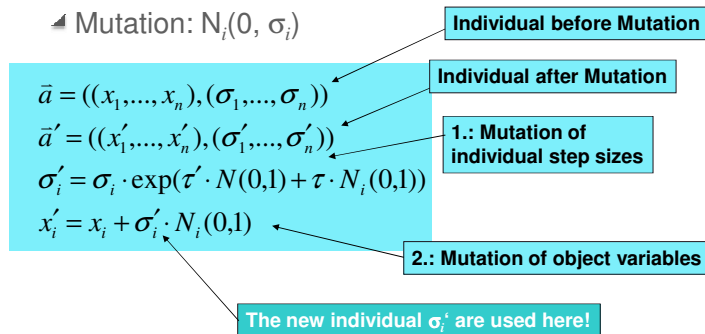
- ▲ Advantages:
 - ▲ Simple adaptation mechanism
 - ▲ Self-adaptation usually fast and precise
- ▲ Disadvantages:
 - ▲ Bad adaptation in case of complicated contour lines
 - ▲ Bad adaptation in case of very differently scaled object variables
 - ▲ $-100 < x_i < 100$ and e.g. $-1 < x_j < 1$

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Operators: Mutation – individual σ_i

- ▲ Self-adaptive ES with individual step sizes:

- ▲ One σ_i per x_i
- ▲ Mutation: $N_i(0, \sigma_i)$



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Operators: Mutation – individual σ_i

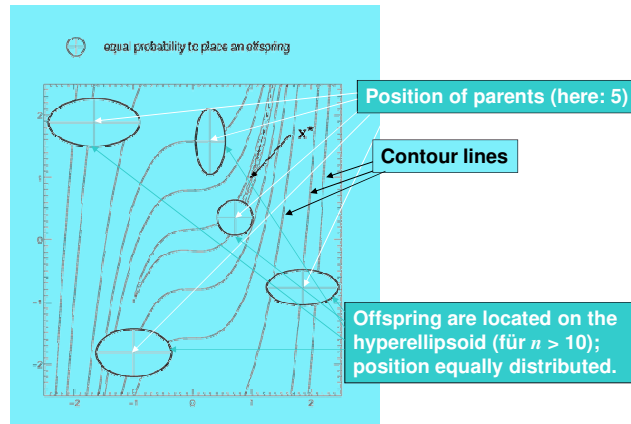
- ▲ τ, τ' are learning rates, again
 - ▲ τ' : Global learning rate
 - ▲ $N(0,1)$: Only one realisation
 - ▲ τ : local learning rate
 - ▲ $N_i(0,1)$: n realisations
 - ▲ Suggested by Schwefel*:

$$\tau' = \frac{1}{\sqrt{2n}} \quad \tau = \frac{1}{\sqrt{2}\sqrt{n}}$$

*H.-P. Schwefel: Evolution and Optimum Seeking, Wiley, NY, 1995.

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Operators: Mutation – individual σ_i



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Pros and Cons: Individual σ_i

- ▲ Advantages:
 - ▲ Individual scaling of object variables
 - ▲ Increased global convergence reliability
- ▲ Disadvantages:
 - ▲ Slower convergence due to increased learning effort
 - ▲ No rotation of coordinate system possible
 - ▲ Required for badly conditioned objective function

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Operators: Correlated Mutations

- ▲ Self-adaptive ES with correlated mutations:
 - ▲ Individual step sizes
 - ▲ One rotation angle for each pair of coordinates
 - ▲ Mutation according to covariance matrix: $N(\mathbf{0}, \mathbf{C})$

$\vec{a} = ((x_1, \dots, x_n), (\sigma_1, \dots, \sigma_n), (\alpha_1, \dots, \alpha_{n(n-1)/2}))$

$\vec{a}' = ((x'_1, \dots, x'_n), (\sigma'_1, \dots, \sigma'_n), (\alpha'_1, \dots, \alpha'_{n(n-1)/2}))$

$\sigma'_i = \sigma_i \cdot \exp(\tau' \cdot N(0,1) + \tau \cdot N_i(0,1))$

$\alpha'_j = \alpha_j + \beta \cdot N_j(0,1)$

$x'_i = x_i + \tilde{N}(\vec{0}, \mathbf{C}')$

Individual before mutation

Individual after mutation

1.: Mutation of Individual step sizes

2.: Mutation of rotation angles

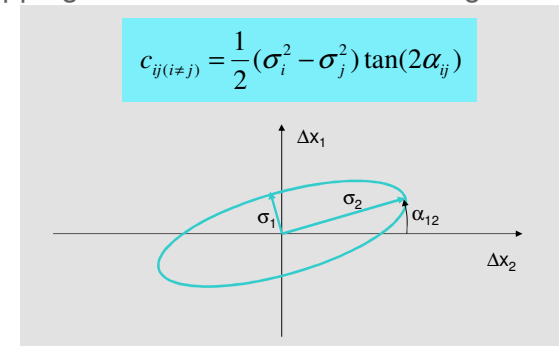
3.: Mutation of object variables

New covariance matrix \mathbf{C}' used here!

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Operators: Correlated Mutations

- ▲ Interpretation of rotation angles α_{ij}
- ▲ Mapping onto covariances according to



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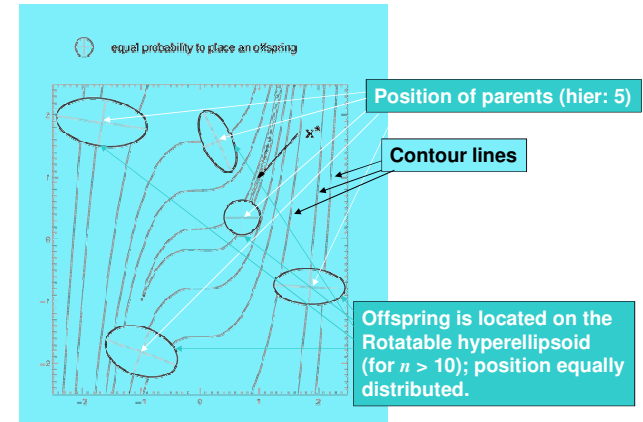
Operators: Correlated Mutation

- ▲ τ, τ', β are again learning rates
 - ▲ τ, τ' as before
 - ▲ $\beta = 0,0873$ (corresponds to 5 degree)
 - ▲ Out of boundary correction:

$$|\alpha'_j| > \pi \Rightarrow \alpha'_j \leftarrow \alpha'_j - 2\pi \cdot \text{sign}(\alpha'_j)$$

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Correlated Mutations for ES



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Operators: Correlated Mutations

- ▲ How to create $\bar{N}(\bar{0}, C')$?
 - ▲ Multiplication of uncorrelated mutation vector with $n(n-1)/2$ rotational matrices

$$\bar{\sigma}_c = \prod_{i=1}^{n-1} \prod_{j=i+1}^n R(\alpha_{ij}) \cdot \bar{\sigma}_u$$

- ▲ Generates only feasible (positiv definite) correlation matrices

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Operators: Correlated Mutations

- ▲ Structur of rotation matrix

$$R(\alpha_{ij}) = \begin{pmatrix} 1 & & & & & & & & \\ & 1 & & & & & & & 0 \\ & & \cos(\alpha_{ij}) & & & & & & \\ & & & 1 & & & & & \\ & & \sin(\alpha_{ij}) & & 1 & & & & \\ & 0 & & & & \cos(\alpha_{ij}) & & & \\ & & & & & & 1 & & \\ & & & & & & & 1 & \\ & & & & & & & & 1 \end{pmatrix}$$

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Operators: Correlated Mutations

Implementation of correlated mutations

```

nq := n(n-1)/2;
for i:=1 to n do
  σu[i] := σ[i] * Ni(0,1);
for k:=1 to n-1 do
  n1 := n-k;
  n2 := n;
  for i:=1 to k do
    d1 := σu[n1]; d2:= σu[n2];
    σu[n2] := d1*sin(α[nq]) + d2*cos(α[nq]);
    σu[n1] := d1*cos(α[nq]) - d2*sin(α[nq]);
    n2 := n2-1;
    nq := nq-1;
  od
od
  
```

Generation of the uncorrelated mutation vector

Rotations

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Pros and Cons: Correlated Mutations

Advantages:

- Individual scaling of object variables
- Rotation of coordinate system possible
- Increased global convergence reliability

Disadvantages:

- Much slower convergence
- Effort for mutations scales quadratically
- Self-adaptation very inefficient

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Operators: Mutation – Addendum

Generating $N(0,1)$ -distributed rnd numbers?

$$\begin{aligned}
 u &= 2 \cdot U[0,1) - 1 \\
 v &= 2 \cdot U[0,1) - 1 \\
 w &= u^2 + v^2 \\
 x_1 &= u \cdot \sqrt{\frac{-2 \log(w)}{w}} \\
 x_2 &= v \cdot \sqrt{\frac{-2 \log(w)}{w}}
 \end{aligned}
 \quad \left. \begin{array}{l} \\ \\ \\ \end{array} \right\} \text{If } w > 1$$

$x_1, x_2 \sim N(0,1)$

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Evolution Strategy:

Algorithms Recombination

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Operators: Recombination

- Only for $\mu > 1$
- Directly after Selection
- Iteratively generates λ offspring:

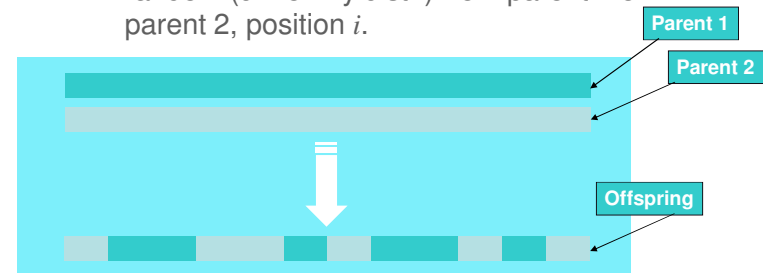
```

for i:=1 to  $\lambda$  do
  choose recombinant r1 uniformly at random
    from parent_population;
  choose recombinant r2  $\neq$  r1 uniformly at random
    from parent population;
  offspring := recombine(r1,r2);
  add offspring to offspring_population;
od
    
```

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Operators: Recombination

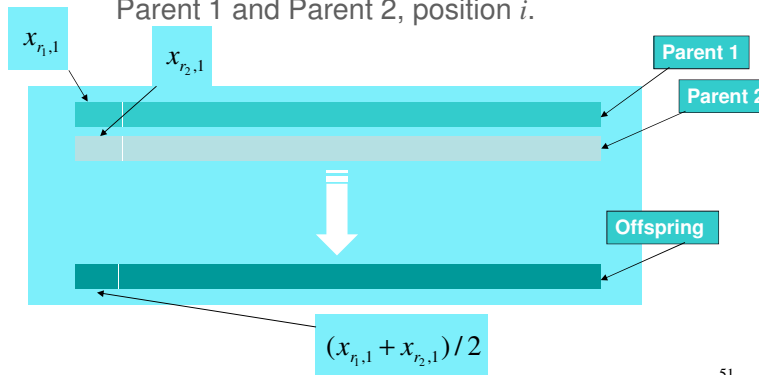
- How does recombination work?
- Discrete recombination:
 - Variable at position i will be copied at random (uniformly distr.) from parent 1 or parent 2, position i .



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Operators: Recombination

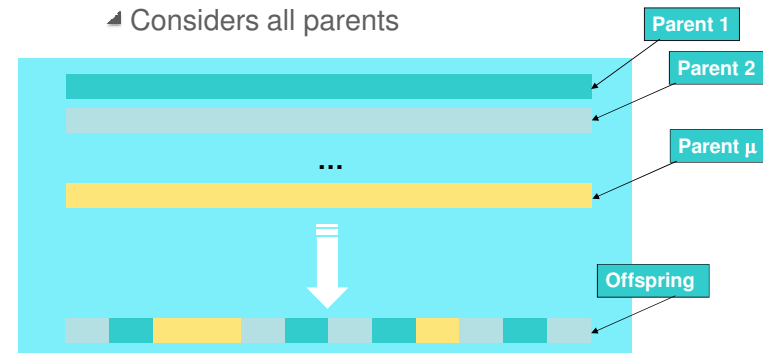
- Intermediate recombination:
 - Variable at position i is arithmetic mean of Parent 1 and Parent 2, position i .



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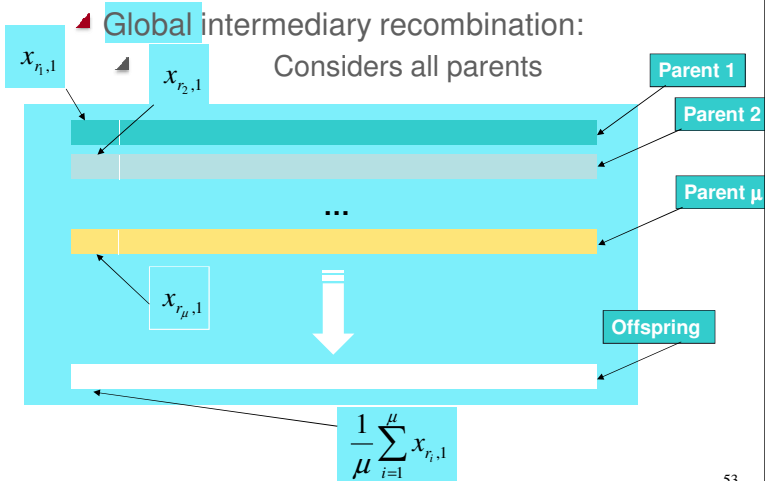
Operators: Recombination

- Global discrete recombination:
 - Considers all parents



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Operators: Recombination



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Evolution Strategy

Algorithms Selection

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Operators: $(\mu+\lambda)$ -Selection

- ▲ $(\mu+\lambda)$ -Selection means:
- ▲ μ parents produce λ offspring by
 - ▲ (Recombination +)
 - ▲ Mutation
 - ▲ These $\mu+\lambda$ individuals will be considered together
 - ▲ The μ best out of $\mu+\lambda$ will be selected („survive“)
 - ▲ Deterministic selection
 - ▲ This method guarantees monotony
 - ▲ Deteriorations will never be accepted
- Actual solution candidate
= New solution candidate
- Recombination may be left out
Mutation always exists!

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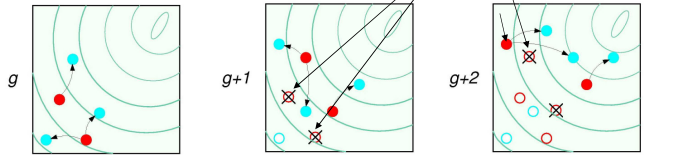
Operators: (μ,λ) -Selection

- ▲ (μ,λ) -Selection means:
- ▲ μ parents produce $\lambda \gg \mu$ offspring by
 - ▲ (Recombination +)
 - ▲ Mutation
 - ▲ λ offspring will be considered alone
 - ▲ The μ best out of λ offspring will be selected
 - ▲ Deterministic selection
 - ▲ The method doesn't guarantee monotony
 - ▲ Deteriorations are possible
 - ▲ The best objective function value in generation $t+1$ may be worse than the best in generation t .

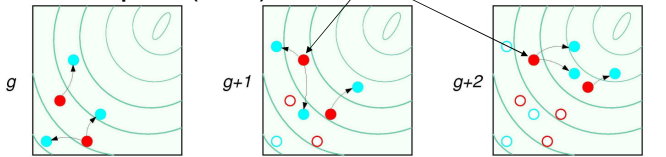
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Operators: Selection

❖ Example: (2,3)-Selection



❖ Example: (2+3)-Selection



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Operators: Selection

❖ Possible occurrences of selection

- (1+1)-ES: One parent, one offspring, 1/5-Rule
- (1,λ)-ES: One Parent, λ offspring
 - Example: (1,10)-Strategy
 - One step size / n self-adaptive step sizes
 - Mutative step size control
 - Derandomized strategy
- (μ,λ)-ES: $\mu > 1$ parents, $\lambda > \mu$ offspring
 - Example: (2,15)-Strategy
 - Includes recombination
 - Can overcome local optima
- (μ+λ)-strategies: elitist strategies

Exception!

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Evolution Strategy:

Self adaptation of step sizes

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Self-adaptation

- ▲ No deterministic step size control!
- ▲ Rather: Evolution of step sizes
 - ▲ Biology: Repair enzymes, mutator-genes
- ▲ Why should this work at all?
 - ▲ Indirect coupling: step sizes – progress
 - ▲ Good step sizes improve individuals
 - ▲ Bad ones make them worse
 - ▲ This yields an indirect step size selection

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Self-adaptation: Example

- ▲ How can we test this at all?
- ▲ Need to know optimal step size ...
 - ▲ Only for very simple, convex objective functions
 - ▲ Here: Sphere model

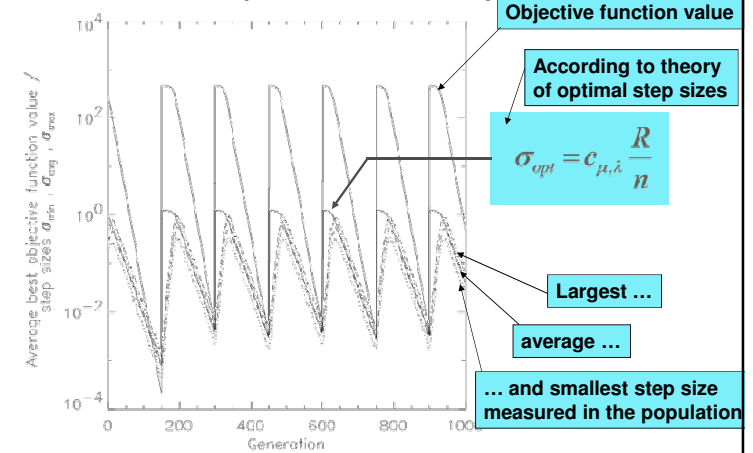
$$f(\bar{x}) = \sum_{i=1}^n (x_i - x_i^*)^2$$

\bar{x}^* : Optimum

- ▲ Dynamic sphere model
 - ▲ Optimum locations changes occasionally

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Self-adaptation: Example



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Self-adaptation

- ▲ Self-adaptation of one step size
 - ▲ Perfect adaptation
 - ▲ Learning time for back adaptation proportional n
 - ▲ Proofs only for convex functions
- ▲ Individual step sizes
 - ▲ Experiments by Schwefel
- ▲ Correlated mutations
 - ▲ Adaptation much slower

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Evolution Strategy:

Derandomization

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Derandomization

- ▲ Goals:
 - ▲ Fast convergence speed
 - ▲ Fast step size adaptation
 - ▲ Precise step size adaptation
 - ▲ Compromise convergence velocity – convergence reliability
- ▲ Idea: Realizations of $N(0, \sigma)$ are important!
 - ▲ Step sizes and realizations can be much different from each other
 - ▲ Accumulates information over time

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Derandomized $(1, \lambda)$ -ES

- ▲ Current parent: \bar{x}^g in generation g
- ▲ Mutation ($k=1, \dots, \lambda$):

$$\bar{x}_{N_k}^g = \bar{x}^g + \delta^g \cdot \bar{\delta}_{scal}^g \cdot \bar{Z}_k$$

Offspring k

Global step size in generation g

Individual step sizes in generation g

$\bar{Z} = (z_1, \dots, z_n) \quad z_i \sim N(0,1)$
- ▲ Selection: Choice of best offspring

$$\bar{x}^{g+1} = \bar{x}_{N_{sel}}^g$$

Best of λ offspring in generation g

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Derandomized $(1, \lambda)$ -ES

- ▲ Accumulation of selected mutations:

$$\bar{Z}_A^g = (1-c) \cdot \bar{Z}_A^{g-1} + c \cdot \bar{Z}_{sel}$$

The particular mutation vector, which created the parent!
- ▲ Also: weighted history of good mutation vectors!
- ▲ Initialization:

$$\bar{Z}_A^0 = \bar{0}$$
- ▲ Weight factor:

$$c = \frac{1}{\sqrt{n}}$$

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Derandomized $(1, \lambda)$ -ES

- ▲ Step size adaptation:

$$\delta^{g+1} = \delta^g \cdot \left(\exp \left(\frac{|\bar{Z}_A^g|}{\sqrt{n} \cdot \sqrt{\frac{c}{2-c}}} \right) - 1 + \frac{1}{5n} \right)^\beta$$

Norm of vector

Vector of absolute value

$$\bar{\delta}_{scal}^{g+1} = \bar{\delta}_{scal}^g \cdot \left(\frac{|\bar{Z}_A^g|}{\sqrt{\frac{c}{2-c}}} + 0.35 \right)^{\beta_{scal}}$$

Regulates adaptation speed and precision

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Derandomized $(1,\lambda)$ -ES

Explanations:

- Normalization of average variations in case of missing selection (no bias):

$$\sqrt{\frac{c}{2-c}}$$

- Correction for small n : $1/(5n)$

- Learning rates:

$$\beta = \sqrt{1/n}$$

$$\beta_{scal} = 1/n$$

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Evolution Strategy:

Rules of thumb

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Some Theory Highlights

- Convergence velocity:

$$\varphi \sim 1/n$$

Problem dimensionality

- For $(1,\lambda)$ -strategies:

$$\varphi \sim \ln \lambda$$

Speedup by λ is just logarithmic – more processors are only to a limited extent useful to increase φ .

- For (μ,λ) -strategies (discrete and intermediary recombination)

$$\varphi \sim \mu \ln \frac{\lambda}{\mu}$$

Genetic Repair Effect of recombination!

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...

- For strategies with global intermediary recombination:

$$\lambda = 4 + \lfloor 3 \log n \rfloor$$

$$\mu = \lfloor \lambda / 2 \rfloor$$

- Good heuristic for $(1,\lambda)$:

$$\lambda = 10$$

- General:

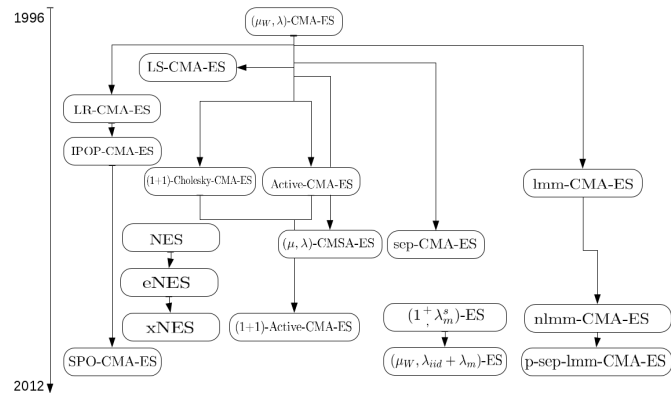
$$\lambda \approx 7\mu$$

n	λ	μ
10	10.91	5.45
20	12.99	6.49
30	14.20	7.10
40	15.07	7.53
50	15.74	7.87
60	16.28	8.14
70	16.75	8.37
80	17.15	8.57
90	17.50	8.75
100	17.82	8.91
110	18.10	9.05
120	18.36	9.18
130	18.60	9.30
140	18.82	9.41
150	19.03	9.52

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And beyond CMA-ES ...

❖ Many strategy variations since 1996



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Mixed-Integer Evolution Strategies

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Mixed-Integer Evolution Strategy

❖ Generalized optimization problem:

$$f(r_1, \dots, r_{n_r}, z_1, \dots, z_{n_z}, d_1, \dots, d_{n_d}) \rightarrow \min$$

subject to:

$$r_i \in [r_i^{\min}, r_i^{\max}] \subset \mathbb{R}, i = 1, \dots, n_r$$

$$z_i \in [z_i^{\min}, z_i^{\max}] \subset \mathbb{Z}, i = 1, \dots, n_z$$

$$d_i \in D_i = \{d_{i,1}, \dots, d_{i,|D_i|}\}, i = 1, \dots, n_d$$

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Mixed-Integer ES: Mutation

```

for i = 1, ..., n_r do
    s'_i ← s_i exp(τ_g N_g + τ_l N(0, 1))
    r'_i = r_i + N(0, s'_i)
end for
for i = 1, ..., n_z do
    q'_i ← q_i exp(τ_g N_g + τ_l N(0, 1))
    z'_i ← z_i + G(0, q'_i)
end for
p'_i ← 1 / [1 + (1 - p_i) * exp(-τ_l * N(0, 1))]
for i ∈ {1, ..., n_d} do
    if U(0, 1) < p'_i then
        d'_i ← uniformly randomly value from D_i
    end if
end for
    
```

Learning rates (global) points to τ_g and τ_l in the first two loops.

Geometrical distribution points to $G(0, q'_i)$ in the third loop.

Mutation Probabilities points to p'_i in the fourth loop.

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Some Application Examples

Mostly Engineering Problems

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Examples I: Inflatable Knee Bolster Optimization

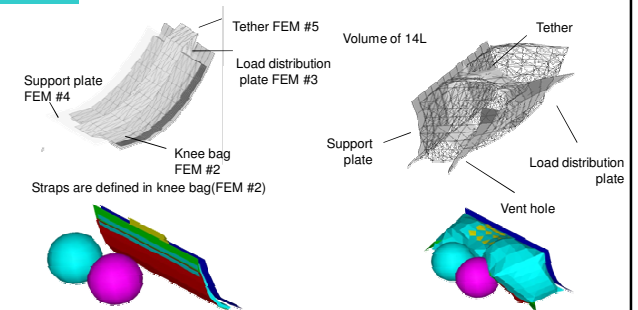
Low Cost ES: 0.677
GA (Ford): 0.72
Hooke Jeeves DoE: 0.88



Initial position of knee bag model



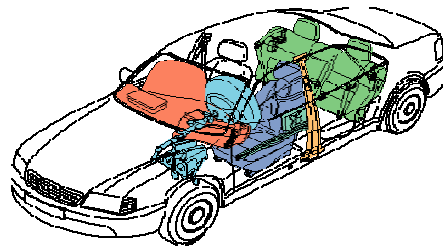
deployed knee bag (unit only)



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IKB: Previous Designs

# Variables	Characteristics	HIC	CG	Left foot load	Right foot load	P Combined
4	Unconstrained	576,324	44,880	4935	3504	12,393
5	Unconstrained	384,389	41,460	4707	4704	8,758
9	Unconstrained	292,354	38,298	5573	5498	6,951
10	Constrained	305,900	39,042	6815	6850	7,289



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IKB: Problem Statement

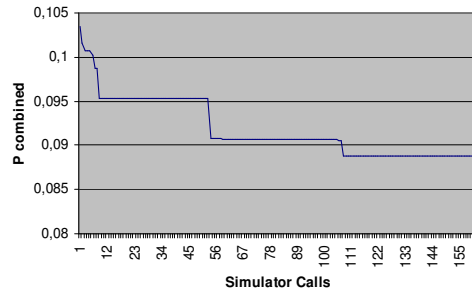
❖ Objective: Min Ptotal

Subject to: Left Femur load <= 7000
Right Femur load <= 7000

Design Variable	Description	Base Design 1	Base Design 2	GA (Yan Fu)
dx	IKB center offset x	0	0	0.01
dy	IKB center offset y	0	0	-0.01
rdex	KB venting area ratio	1	1	2
massrat	KB mass inflow ratio	1	1	1.5
rdexd	DB venting area ratio	1	1	2.5
Dmassratf	DB high output mass inflow ratio	1	1	1.1
Dmassratl	DB low output mass inflow ratio	1	1	1
dbfire	DB firing time	0	0	-0.003
dstraprat	DB strap length ratio	1	1	1.5
emr	Load of load limiter (N)	3000	3000	2000
Performance Response				
NCAP_HIC_50	HIC	590	555.711	305.9
NCAP_CG_50	CG	47	47.133	39.04
NCAP_FMLL_50	Left foot load	760	6079	6815
NCAP_FMLR_50	Right foot load	900	5766	6850
P combined (Quality)		13.693	13.276	7.289

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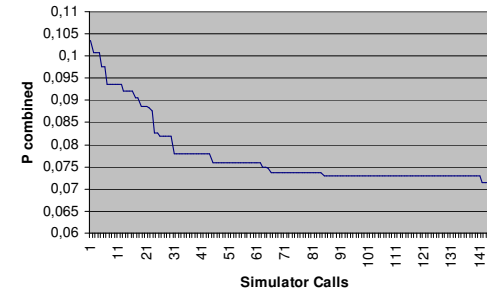
IKB Results I: Hooke-Jeeves



Quality: 8.888 Simulations: 160

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IKB Results II: (1+1)-ES



Quality: 7.142 Simulations: 122

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Engineering Optimization

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Safety Optimization – Pilot Study

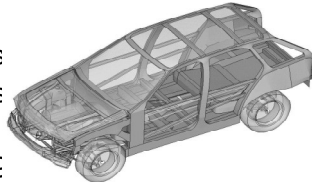


- ❖ Aim: Identification of most appropriate Optimization Algorithm for realistic example!
- ❖ Optimizations for 3 test cases and 14 algorithms were performed (28 x 10 = 280 shots)
 - Body MDO Crash / Statics / Dynamics
 - MCO B-Pillar
 - MCO Shape of Engine Mount
- ❖ NuTech's ES performed significantly better than Monte-Carlo-scheme, GA, and Simulated Annealing
- ❖ Results confirmed by statistical hypothesis testing

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MDO Crash / Statics / Dynamics

- ❖ Minimization of body mass
- ❖ Finite element mesh
 - Crash ~ 130.000 elements
 - NVH ~ 90.000 elements
- ❖ Independent parameters: Thickness of each unit: 10€
- ❖ Constraints: 18

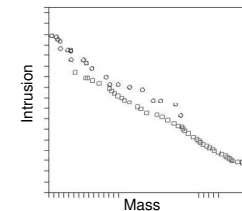


Algorithm	Avg. reduction (kg)	Max. reduction (kg)	Min. reduction (kg)
Best so far	-6.6	-8.3	-3.3
Our ES	-9.0	-13.4	-6.3

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MCO B-Pillar – Side Crash

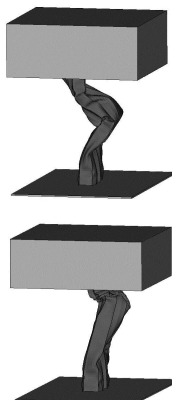
- ❖ Minimization of mass & displacement
- ❖ Finite element mesh
 - ~ 300.000 elements
- ❖ Independent parameters: Thickness of 10 units
- ❖ Constraints: 0
- ❖ ES successfully developed Pareto front



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MCO Shape of Engine Mount

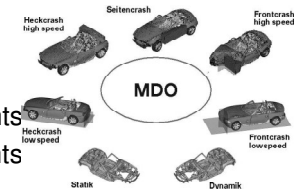
- ❖ Mass minimal shape with axial load > 90 kN
- ❖ Finite element mesh
 - ~ 5000 elements
- ❖ Independent parameters: 9 geometry variables
- ❖ Dependent parameters: 7
- ❖ Constraints: 3
- ❖ ES optimized mount
 - less weight than mount optimized with best so far method
 - geometrically better deformation



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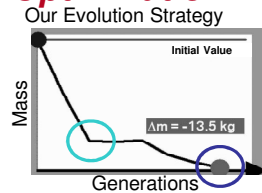
Safety Optimization – Example

- ❖ Production Run !
- ❖ Minimization of body mass
- ❖ Finite element mesh
 - Crash ~ 1.000.000 elements
 - NVH ~ 300.000 elements
- ❖ Independent parameters:
 - Thickness of each unit: 136
- ❖ Constraints: 47, resulting from various loading cases
- ❖ 180 (10 x 18) shots ~ 12 days
- ❖ No statistical evaluation due to problem complexity



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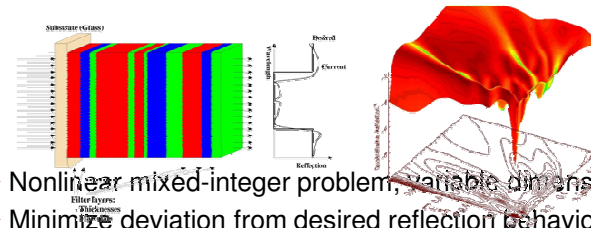
Safety Optimization – Example of use



- ❖ 13,5 kg weight reduction by NuTech's ES
- ❖ Beats best so far method significantly
- ❖ Typically faster convergence velocity of ES
~ 45% less time (~ 3 days saving) for comparable quality needed
- ❖ Still potential of improvements after 180 shots.
- ❖ Reduction of development time from 5 to 2 weeks allows for process integration

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Optical Coatings: Design Optimization



- ❖ Nonlinear mixed-integer problem, variable dimensionality.
- ❖ Minimize deviation from desired reflection behaviour.
- ❖ Excellent synthesis method; robust and reliable results.

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Dielectric Filter Design Problem



Client:
Corning, Inc.,
Corning, NY

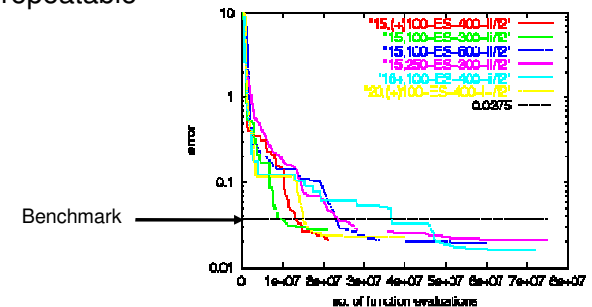
- ▲ Dielectric filter design.
- ▲ $n=40$ layers assumed.
- ▲ Layer thicknesses x_i in $[0.01, 10.0]$.
- ▲ Quality function: Sum of quadratic penalty terms.

$$quality = \sum_{i=1}^{15} weight \cdot \left(\frac{calculated - desired}{scale} \right)^2 \rightarrow \min$$
- ▲ Penalty terms = 0 iff constraints satisfied.

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Results: Overview of Runs

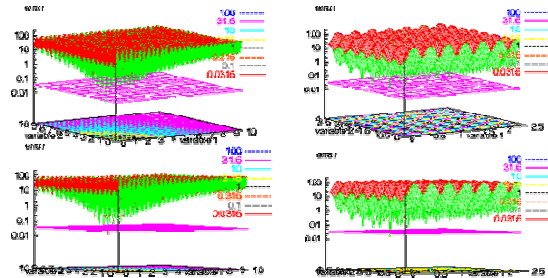
- ❖ Factor 2 in quality.
- ❖ Factor 10 in effort.
- ❖ Reliable, repeatable results.



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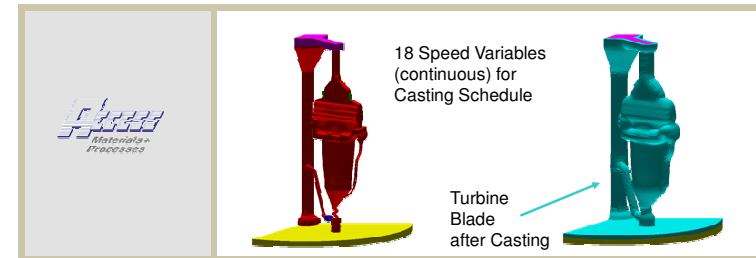
Problem Topology Analysis: An Attempt

- ❖ Grid evaluation for 2 variables.
- ❖ Close to the optimum (from vector of quality 0.0199).
- ❖ Global view (left), vs. Local view (right).



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Bridgman Casting Process

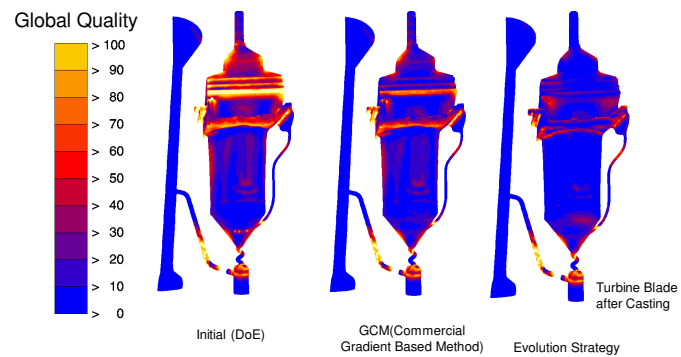


large problem:

- run time varies: 16 h 30 min to 32 h (SGI, Origin, R12000, 400 MHz)
- at each run: 38,3 GB of view factors (49 positions) are treated!

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Bridgman Casting Process



Quality Comparison of the Initial and Optimized Configurations

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Traffic Light Control

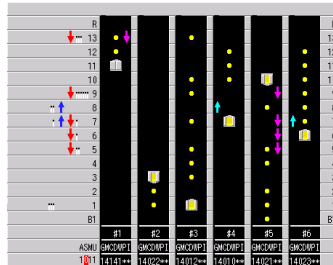


- ▲ Generates green times for next switching schedule.
- ▲ Minimization of total delay / number of stops.
- ▲ Better results (3 – 5%) / higher flexibility than with traditional controllers.
- ▲ Dynamic optimization, depending on actual traffic (measured by control loops).

▲ **Client:**
Dutch Ministry of Traffic
Rotterdam, NL

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Elevator Control

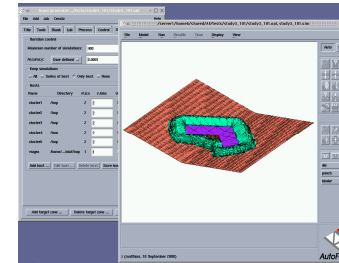


▲ **Client:**
Fujitec Co. Ltd., Osaka, Japan

- ▲ Minimization of passenger waiting times.
- ▲ Better results (3 – 5%) / higher flexibility than with traditional controllers.
- ▲ Dynamic optimization, depending on actual traffic.

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Metal Stamping Process

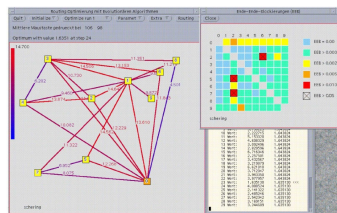


▲ **Client:**
AutoForm Engineering GmbH,
Dortmund

- ▲ Minimization of defects in the produced parts.
- ▲ Optimization on geometric parameters and forces.
- ▲ Fast algorithm; finds very good results.

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Network Routing

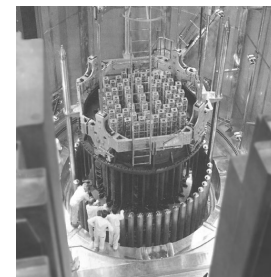


▲ **Client:**
SIEMENS AG, München

- ▲ Minimization of end-to-end blockings under service constraints.
- ▲ Optimization of routing tables for existing, hard-wired networks.
- ▲ 10%-1000% improvement.

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Nuclear Reactor Refueling



▲ **Client:**
SIEMENS AG, München

- ▲ Minimization of total costs.
- ▲ Creates new fuel assembly reload patterns.
- ▲ Clear improvements (1%-5%) of existing expert solutions.
- ▲ Huge cost saving.

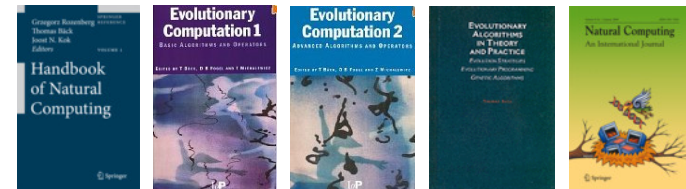
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Business Issues

- ❖ Supply Chain Optimization
- ❖ Scheduling & Timetabling
- ❖ Product Development, R&D
- ❖ Management Decision Making, e.g., project portfolio optimization
- ❖ Optimization of Marketing Strategies; Channel allocation
- ❖ Multicriteria Optimization (cost / quality)
- ❖ ... And many others

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Exciting Literature ...



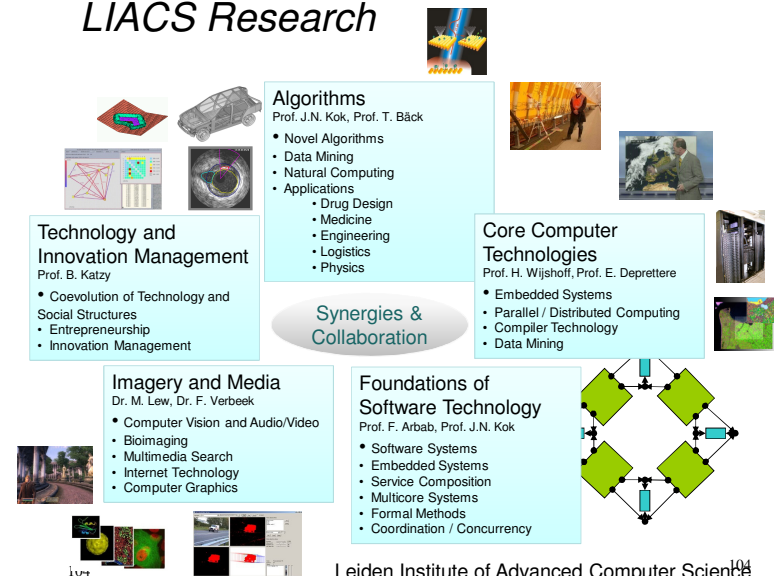
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Leiden Institute of Advanced Computer Science (LIACS)

- ▲ See www.liacs.nl and <http://natcomp.liacs.nl>
- ▲ Masters in
 - ▲ Comp. Science
 - ▲ ICT in Business
 - ▲ Media Technology
- ▲ Elected „Best Comp. Sci. Study“ by students.
- ▲ Excellent job opportunities for our students.
- ▲ Research education with an eye on business.

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LIACS Research



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Literature

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- ▲ I. Rechenberg: *Evolutionsstrategie 94*, frommann-holzboog, Stuttgart, 1994.
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- ▲ Th. Bäck, D.B. Fogel, Z. Michalewicz (Hrsg.): *Handbook of Evolutionary Computation*, Vols. 1,2, Institute of Physics Publishing, 2000.